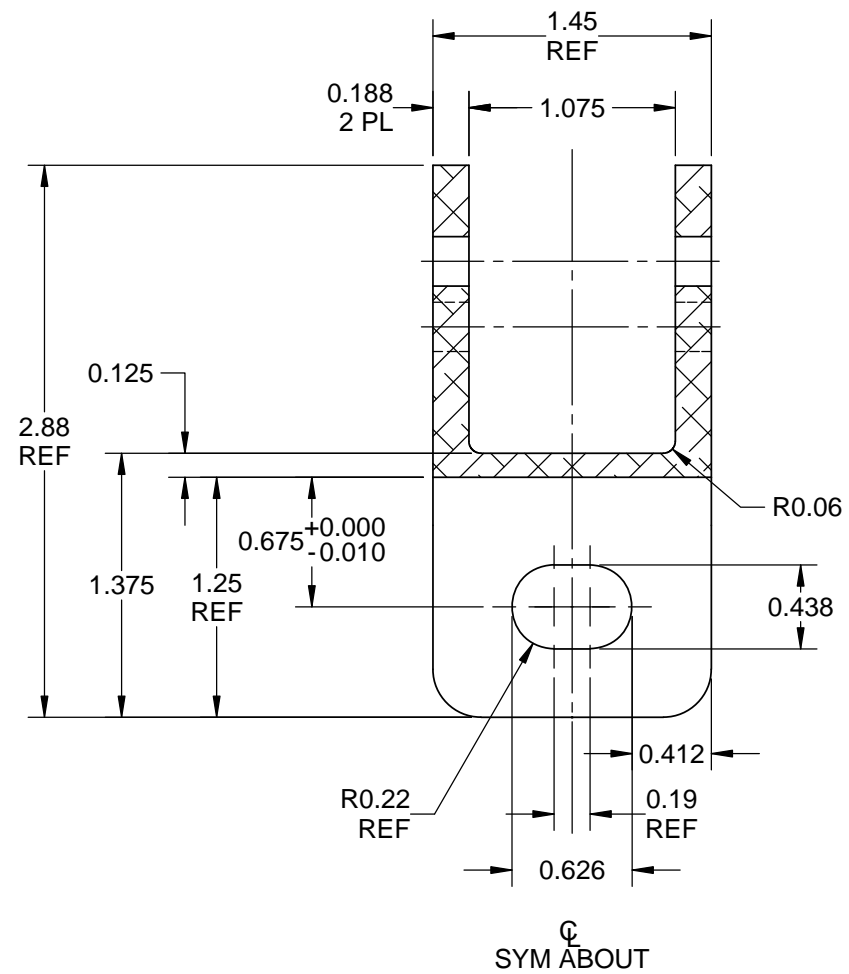


**D4418-1 STEP LUG**



- NOTES:**  
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6B  
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY WITH DART IDENTIFY WITH DART P/N "D4418-1" AND B/N "BXXXXX"  
PER DART QSI 044 6.1 (FINE POINT MARKER)  
7) WEIGHT: 0.20 lbs

**PRELIMINARY A3**  
11.07.22 AJS

PA3	SHT 2 ZONE B3 TOLERANCE ADDED TO 0.675 DIMENSION.	AJS	11.07.22
PA2	BOTH VIEWS ON SHT 2 RE-TOLERANCED GRAIN DIRECTION ADDED.	AJS	11.07.15
PA1	PRELIMINARY	AJS	11.07.07
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>GP</i>	DRAWING NO.	REV. PA3
MFG. APPR.	<i>EE</i>	<b>D4418</b>	SHEET 1 OF 2
APPROVED	<i>AP</i>	TITLE	SCALE
DE APPR.		<b>STEP LUG</b>	NTS
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**A C6-2**

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PA3
MFG. APPR.		D4418	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		STEP LUG	NTS
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